

HempWood® TableTop Kit Installation Instructions

Parts Included:

1. HempWood Engineered Tabletop Boards (numbered)
2. HempWood Solid Apron

Required Purchases:

1. Plywood Sheet: 48 x 96 x $\frac{3}{4}$ " - flat, higher quality is better
2. Wood Glue- Titebond I, II, or III
3. Wood fill (natural, stainable)
4. Nails- 1" 18 GA
5. Stain- Minwax or Bona
6. Coating- Minwax or Bona
7. Legs- Buy at Lowes, Home Depot, or Amazon

Tools:

1. Saw- Mitre or hand saw
2. Nailer- hammer or brad nailer and compressor
3. Sandpaper- 120 g (80g or 180g if needed)
4. Nail punch and hammer
5. Screw gun

Assembly Instructions:

1. Open HempWood and allow to acclimate for 72 hrs
2. Set plywood on sawhorses or level ground
3. Lay out boards in numerical order # 1-14
 - a. #1 no Tongue
 - b. #15 is extra
4. Make sure wood all fit together well with level surface
5. Remove boards
6. Apply glue to plywood top (spread evenly covering one half of the plywood section)
 - a. Lay boards in order #1-7
 - b. Secret nail back of plywood to boards
 - i. DO NOT NAIL INTO HEMPWOOD TOPLAYER (may crack with low RH)
7. Apply glue to second half of plywood top
 - a. Lay boards in order #8-14
 - b. Secret nail back of plywood to boards
 - c. Lay boards in order #8-14
8. Ensure that all boards are flush on all edges
9. Glue and nail apron boards to edges
10. Wood fill, sand, and stain (wait recommended time between coats)
11. Use Polyurethane or Spar Urethane (2 coats recommended- 24 hrs dry for each)
12. Install legs- standard height is 28-32"
 - a. Many versions possible