



HEMPWOOD® CABINET KIT INSTRUCTIONS

Parts Included:

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| 1. (2) 4ft HempWood® Panels | 5. Shelf |
| 2. (2) 4ft HempWood® trim pieces | 6. Shelf pegs |
| 3. (1) HempWood® Cabinet Door | 7. Hinges |
| 4. Optional: acrylic and acrylic fasteners | 8. Hanging bracket |

Tools:

1. Saw: miter or hand saw
2. Nailer: brad nailer and compressor
3. Sandpaper: 120 g (80g or 180g if needed)
4. Nail punch and hammer
5. Drill and screwdriver

Parts to Buy:

1. Wood glue: Titebond III
2. Wood fill: Minwax® Stainable Wood Fill
3. Nails: 1.5" 18 GA
4. Stain (optional): Minwax® or Bona®
5. Coating: Minwax® or Bona®

Assembly Instructions:

1. Open HempWood® shipment and allow to acclimate for 72 hours.
2. Cut the (1) HempWood® Panels at 25" and 22" should be remaining.
3. Make sure the ends are cut at a 45-degree angle to form the box.
4. Repeat this process for the second HempWood® Panel.
3. With a squeeze bottle, apply Titebond III Wood Glue to the edges of the HempWood® Panels.
4. Align the HempWood® Panels edges.
 - a. Use a square to ensure the panels form a 90-degree angle
5. Use a nail gun with 1.5" 18 GA nails to assemble the box of the cabinet.
6. After assembling, we suggest ensuring the dimensions of the box are correct.
 - a. Outside dimensions: 25" x 22"
7. Cut (2) HempWood® trim piece like the panels. Refer to the directions above.
8. Align trim pieces to the front of the cabinet face.
9. Apply Titebond III Wood Glue to the box and trim pieces.
10. Secure the trim with nails.
 - a. We suggest nailing in the middle first and then securing the ends.
11. Beware: HempWood® can reject nails.
12. Snip away excess nails.
13. Use a nail punch and a hammer to tap in protruding nails.
14. Wood fill all gaps and cracks to make the cabinet seamless.
 - a. We suggest using Minwax® Stainable Wood Filler.

15. Attach the hanging bracket to the inside of the cabinet.
16. Sand away the excess wood fill after allowing for dry time.
17. For the shelf, find the center of the cabinet.
18. Use a straight edge to mark placement for shelf prong holes.
19. Use a drill to make holes for the shelf prongs.
 - a. Be careful to not drill through the panel.
20. Place shelf prongs in the holes and install the shelf on top of the prongs.
21. If you have an acrylic door:
 - a. Install the acrylic onto the door frame.
 - b. Pre-drill the holes for the fasteners.
 - c. Secure the fasteners with a screwdriver.
22. For the hinges:
 - a. Align hinges to the inside of the door, mark, and pre-drill.
 - b. Secure the hinges with a screwdriver.
 - c. After attaching the door hinges to the door, align the door hinges on the front trim pieces and mark.
 - d. Pre-drill and fasten the door hinges with a screwdriver.
23. Apply your choice of stain, sealer, and coating.
 - a. Please refer to our "General Guidelines for Finishing HempWood®" document for more details.

For more information, refer to our "HempWood® Cabinet Kit Assembly" video on Youtube!

