

## HEMPWOOD® TABLE KIT INSTRUCTIONS

### Parts Included:

1. HempWood® Engineered Tabletop Boards
2. HempWood® Solid Apron

### Parts to Buy:

1. Plywood Sheet: 48 x 96 x  $\frac{3}{4}$ "- flat, higher quality is better
2. Wood Glue- Titebond I, II, or III
3. Wood fill- Minwax® Stainable Wood Fill
4. Nails- 1" 18 GA
5. Stain- Minwax® or Bona®
6. Coating- Minwax® or Bona®
7. Legs- Buy at Lowes, Home Depot, or Amazon

### Tools:

1. Saw- Mitre or hand saw
2. Nailer- hammer or brad nailer and compressor
3. Sandpaper- 120g (80g or 180g if needed)
4. Nail punch and hammer
5. Screw gun

### Assembly Instructions:

Start with Step 9 if using HempWood® Panels.

1. Open HempWood and allow to acclimate for 72 hours.
2. Set plywood on sawhorses or level ground.
3. Lay out the boards in numerical order #1-14.
  - a. #1 has no Tongue
  - b. #15 is extra
4. Make sure the wood fits together neatly and is level.
5. Remove boards.
6. Apply glue to the plywood top (spread evenly covering the entire surface).
7. Lay boards in order #1-14
8. Secret nail back of the plywood to boards
  - a. DO NOT NAIL INTO HEMPWOOD TOPLAYER (may crack with low RH)
9. Cut apron boards accordingly, glue, and nail apron boards to edges.
10. Wood fill, sand, and stain (wait recommended time between coats)
11. Use PolyUrethane or Spar Urethane (2 coats recommended- 24 hours dry for each)
12. Install legs- standard height is 28-32"
  - a. Many versions are possible.